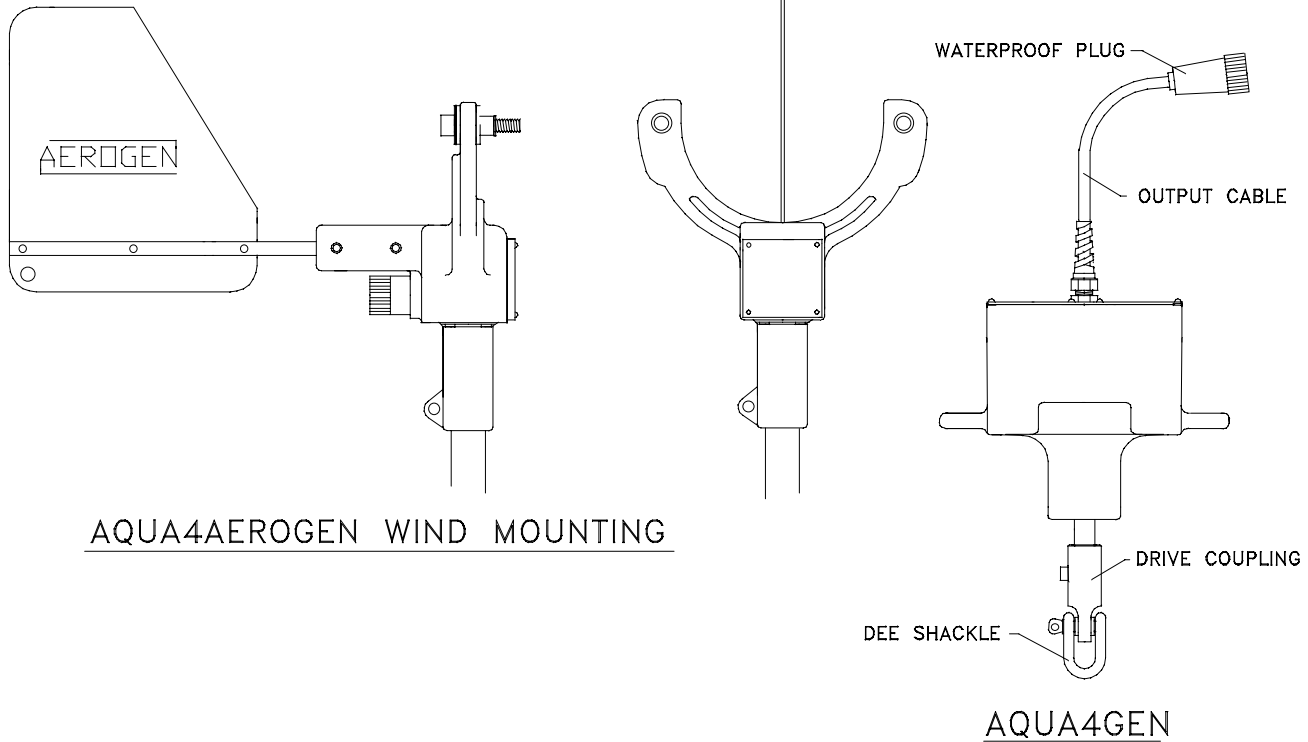


LVM AQUA412 : 12 Volt LVM AQUA424 : 24 Volt



## Guarantee

Thank you for purchasing this product. It has been manufactured to exacting standards and LVM Products guarantees that should any defect in materials or workmanship occur within ONE YEAR of the date of purchase we will repair or replace the defective part free of charge.

Damage caused by misuse, failure to follow instructions, negligence, and modification or transit damage will not be warranted.

LVM Products will not be liable for any loss of revenue or any consequential loss or damage to property or persons from any cause whatsoever.

Retain your purchase invoice, as it will be needed in the event of a warranty claim.

## What is Not Covered –

- Damage due to lightening
- Damage due to improper installation
- Damage due to improper wiring
- Damage from flying debris causing blade damage

Please read the manual thoroughly. If you have any questions please contact us at –

	<b>Jabsco &amp; Rule, Bingley Road, Hoddesdon, Hertfordshire EN11 0BU</b>	<b>UK</b>
	Tel: +44 (0) 1992 450 145 Fax: +44 (0) 1992 467 132	
 <i>Engineered for life</i>	<b>Jabsco UK Sales, Icknield way, Letchworth Garden City, Hertfordshire SG6 1EZ</b>	<b>UK</b>
	Tel: +44 (0) 1462 480 380 Fax: +44 (0) 1462 482 422	
	<b>Jabsco GmbH, Oststraße 28, 22844 Norderstedt</b>	<b>GERMANY</b>
	Tel: +49 (0) 40 53 53 73 0 Fax: +49 (0) 40 53 53 73 11	
	<b>Jabsco Marine Italia S.r.l., Via Tommaseo, 6, 20059 Vimercate, Milano</b>	<b>ITALY</b>
	Tel: +39 039 6852323 Fax: +39 039 666307	
<b>Discover Jabsco at <a href="http://www.LVM-Ltd.com">www.LVM-Ltd.com</a></b>		

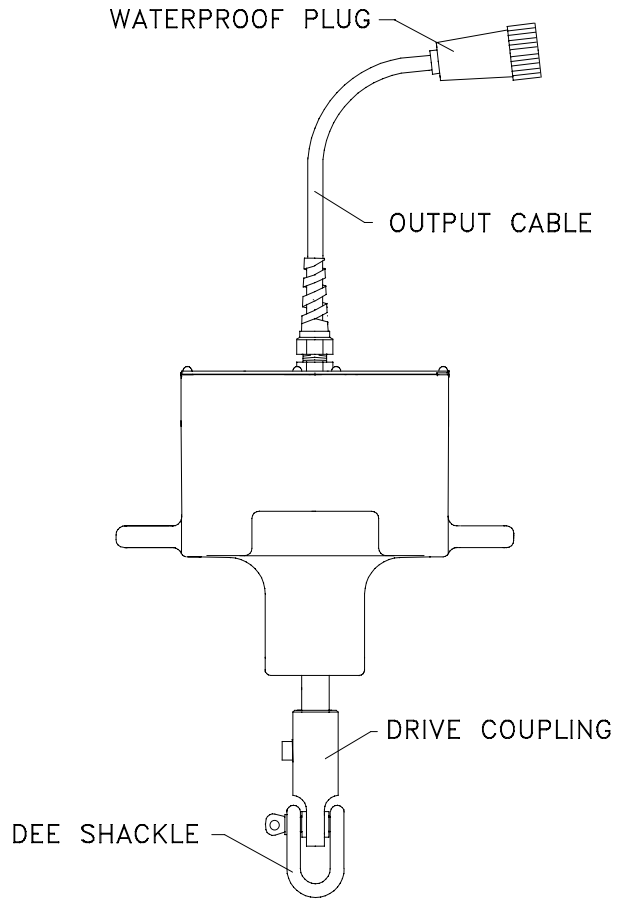
# AQUA4GEN

CE

LVM AQ412 : 12 Volt LVM AQ424 : 24 Volt

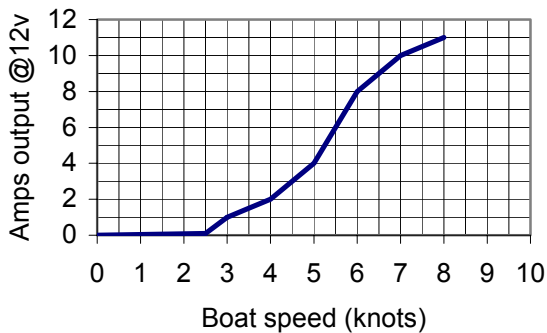
## CHECK LIST

- 1 : Generator
- 1 : Drive Coupling
- 1 : Dee Shackle (8mm)
- 1 : Turbine Shaft Assembly
- 4 : Turbine Blades (2 off 115mm, 2 off 90mm)
- 1 : M6 x 20 Stainless Steel Cap Head
- 4 : M6 x 20 Stainless Steel Button Head Screws
- 1 : M6 Stainless Steel Spring Washer
- 2 : M6 Stainless Steel Washers
  
- 2 : M6 Stainless Steel Washers (18mm Dia.)
- 1 : Tow Rope 15 Metres long
- 2 : Cable/Rope Clamps
- 1 : Mounting Rope 3 Metres long
- 1 : Allen Key 5 mm A/F
- 1 : Allen Key 4 mm A/F
- 1 : 80mm length of Seizing wire



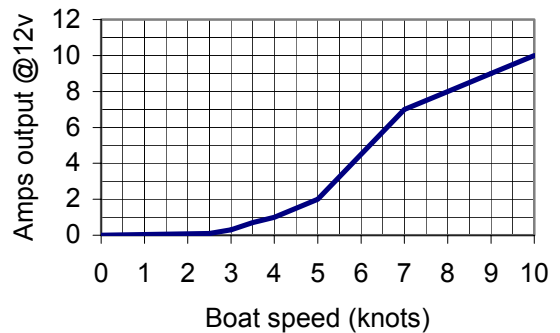
# AQUA4GEN

Aqua4gen performance with 115mm turbine blades fitted



Note: Amps output of a 24v model will be half shown above.

Aqua4gen performance with 90mm turbine blades fitted



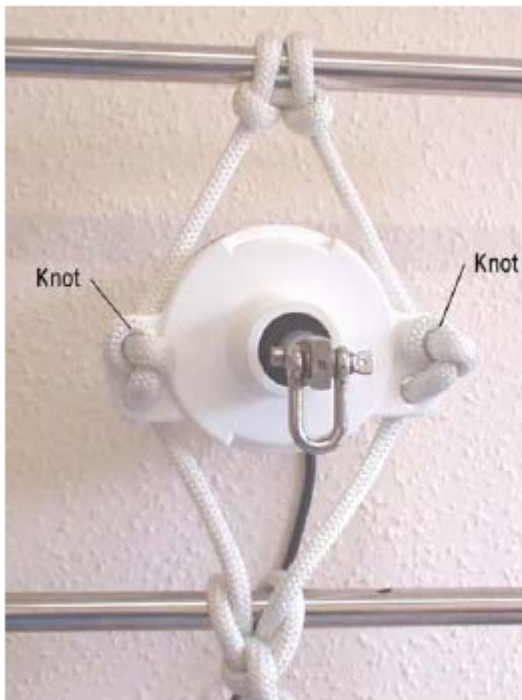
Note: Amps output of a 24v model will be half shown above.

## MOUNTING

The Aqua4gen is designed to mount onto the pushpit, using the 3M x12mm Dia. braid on braid rope supplied. It is VERY IMPORTANT to use the rope mounting method as shown in photos 1 – 3 this keeps the unit balanced and allows the Aqua4gen to swivel and pivot correctly to track the turbine. Failure to use this exact method of mounting will cause vibration and excessive wear on the bronze bushes in the drive coupling. Ensure the knots shown in photo 2 are made on the front face of the unit and the rope goes back through the lower mounting holes of the unit, then tied off to the bottom rail as shown in photos 2 – 3. If only one rail is available fit a deck mounted eyebolt to retain the lower section of the mounting rope.



1. How to tie the knot on the top rail



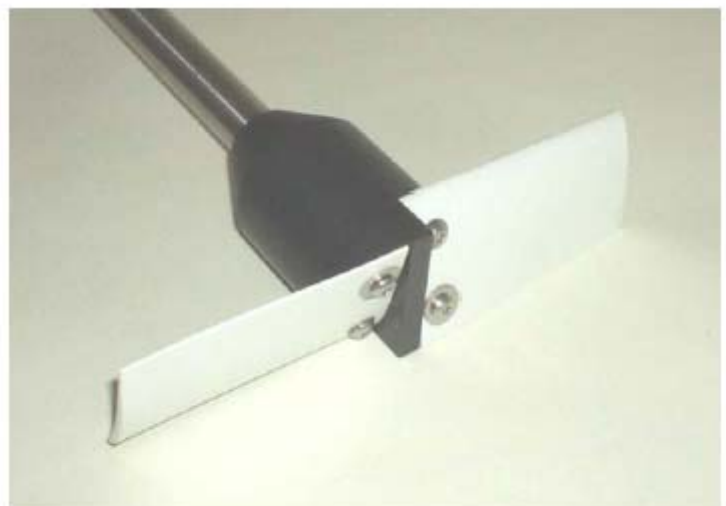
2. Front view of Aquagen correctly mounted



3. Rear view of Aquagen correctly mounted

## TURBINE ASSEMBLY

Fit the plastic propeller blades onto the turbine hub using the M6 X 20 Button Head Screws, M6 Stainless steel washers using the Allen key supplied. Note: the large diameter washers are used on the thinnest section of the blade. Photo 4.



4. Turbine Assembly



5. Attaching the tow rope to the drive coupling



6. Attaching the tow rope to the turbine

**Photo 5. ATTACHING THE DRIVE COUPLING TO THE AQUA4GEN MAIN SHAFT**

Align the M6 clearance hole in the drive coupling with the M6 tapped hole in the main shaft. Fit the M6 spring washer under the head of the M6 x 20 Allen bolt. Insert the bolt through the M6 clearance hole in the drive coupling and fully tighten it into the main shaft using the Allen key supplied.

**Photo 6. ATTACHING THE TOW ROPE TO THE TURBINE AND DRIVE COUPLING**

The Aqua4gen is supplied with 2 off cable/rope clamps these should be used as shown in Photos 5 & 6

**ELECTRICAL DATA**

**Aqua4gen** output cable colour Code- The Brown output wire is POSITIVE (+) The Blue output wire is NEGATIVE (-)  
 Cable Rating – The one metre output cable with a waterproof inline socket supplied with the Aqua4gen may require extending.

**Aqua4aerogen wind mounting** output wire colour Code- The Red output wire is POSITIVE (+) The Black output wire is NEGATIVE (-)

Electrical systems lose energy from the resistance of the wire size used. The larger the wire size the smaller the loss, however larger cross sectional area wire can be costly and in some cases more difficult to source. The following table shows recommended wire sizes, they are based on a 3% and 5% energy loss at an average boat speed of 7 knots when used in water driven mode, and a wind speed of 28 knots in a wind driven mode. It is recommended a minimum wire size of 2.5 sq mm be used.

Single Wire Length

	0 – 5 Metres		6 – 10 Metres		11 – 20 Metres	
	3%	5%	3%	5%	3%	5%
12 volt Aqua4gen	6.0 mm <sup>2</sup>	4.0 mm <sup>2</sup>	10 mm <sup>2</sup>	6.0 mm <sup>2</sup>	25 mm <sup>2</sup>	16 mm <sup>2</sup>
24 volt Aqua4gen	2.5 mm <sup>2</sup>	2.5 mm <sup>2</sup>	4.0 mm <sup>2</sup>	2.5 mm <sup>2</sup>	6.0 mm <sup>2</sup>	4.0 mm <sup>2</sup>

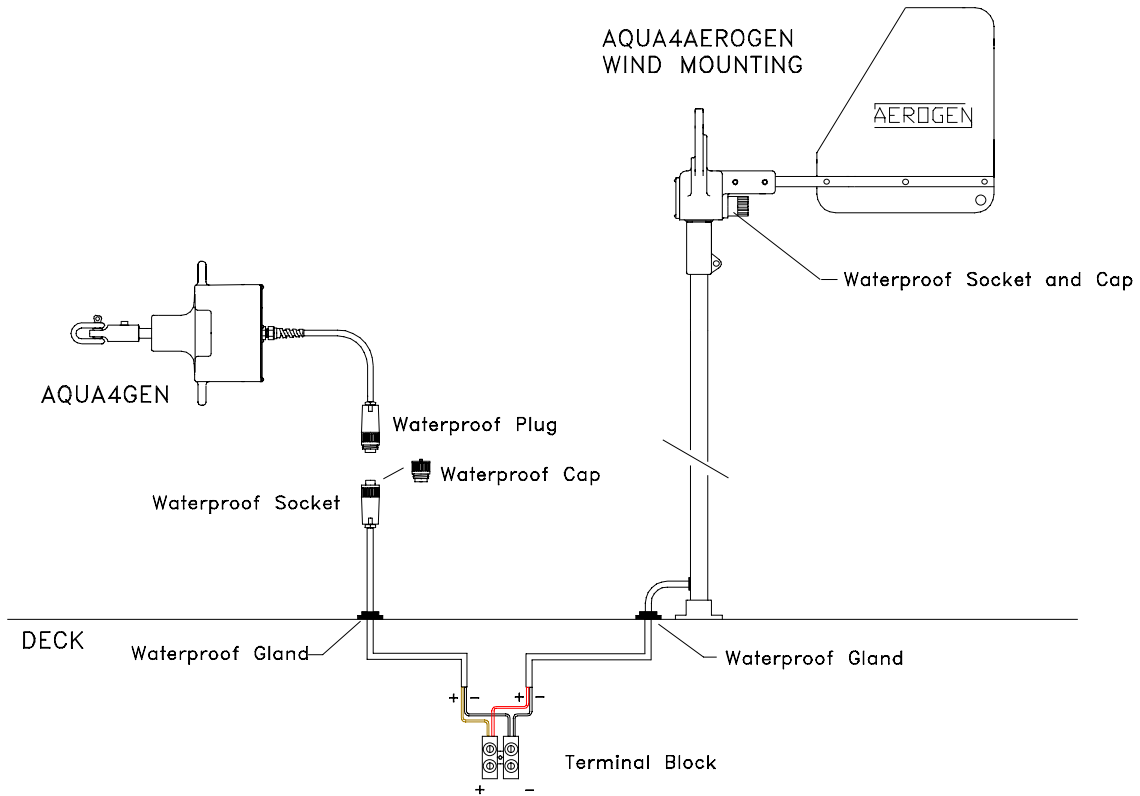
Useful wire cross sectional area mm<sup>2</sup> conversion to AWG 2.5 mm<sup>2</sup> = 14AWG, 4.0 mm<sup>2</sup> = 12 AWG, 6.0 mm<sup>2</sup> = 10 AWG, 10.0 mm<sup>2</sup> = 8 AWG, 16.0 mm<sup>2</sup> = 6 AWG, 25.0mm<sup>2</sup> = 4AWG

If the Aqua4gen (water mode) and Aqua4aerogen (wind driven mode) are connected directly to the battery terminals we recommend a 20 Amp fuse for 12V Models and a 10 Amp fuse for 24v Models is fitted in the brown (positive) wire from the generator to the battery, so that if a dead short occurred it would prevent serious damage to the wiring and the generator. See wiring installation drawings on page 5.

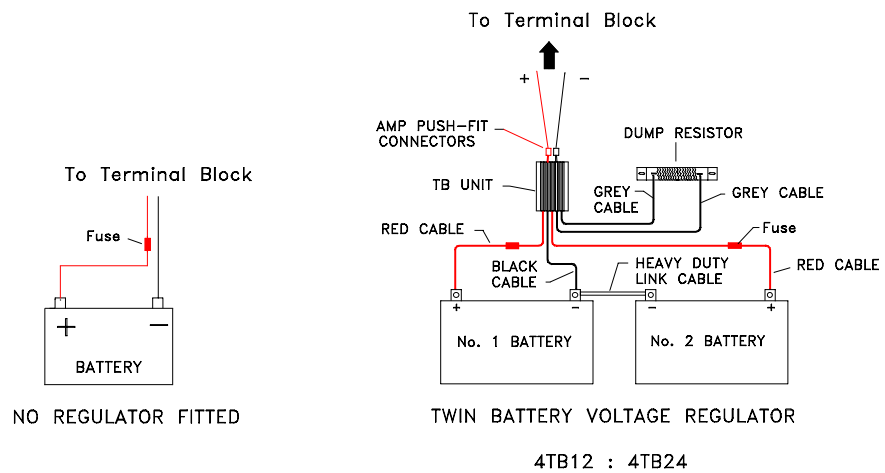
VERY IMPORTANT. BE CAREFUL, AS INCORRECT CONNECTION WILL DAMAGE THE RECTIFIER. WARRANTY WILL BE DISCLAIMED.

WARNING : THE AQUAGEN MUST NEVER RUN OPEN CIRCUIT AS HIGH VOLTAGES CAN BE PRODUCED AND THE SUPPRESSION CAPACITORS MAX. VOLTAGE MAY BE EXCEEDED.

# AQUA4AEROGEN WIRING INSTALLATION



## ALTERNATIVE WIRING ARRANGEMENTS



**NOTE:**

1. If a Braking/Parking switch is installed it must be fitted between Aqua4aerogen Wind Mounting unit and the terminal block.

## VOLTAGE REGULATION

The output wires of the Aqua4gen (water mode) and the Aqua4aerogen in (wind mode) can be connected directly to the terminals of the battery that requires charging, as shown on page 5. however, if the terminal voltage of the battery is not continually monitored for over voltage (14.2v for 12v batteries) and (28.4v for 24v batteries) the battery can be seriously damaged. Fitting an LVM voltage regulator will protect the battery from becoming over charged. You may well have chosen a voltage regulator when purchasing the Aqua4aerogen, but we would recommend you look at page 9 SELECTING THE CORRECT LVM VOLTAGE REGULATOR to make sure you have purchased the correct unit.

You may also consider installing an ammeter, voltmeter or an amp hour meter – all are available from LVM, part number as follows - (LVM67) 0 –20A Ammeter, (LVM69) 0-15v dc Voltmeter, (LVM200) Digital Amp Hour Meter.

### VERY IMPORTANT

If you do not intend to use a LVM voltage regulator with the Aqua4aerogen it is extremely important that a similar type of regulator is used ie. It must be a shunt diverting type regulator that always keeps the Aqua4aerogen on load. YOU MUST NEVER USE A REGULATOR THAT SIMPLY TURNS OFF AND ON THE OUTPUT OF THE AQUAGEN WHEN THE BATTERY IS FULLY CHARGED. (THIS CAN LEAVE THE AQUAGEN IN AN OPEN CIRCUIT CONDITION WHICH WILL ALLOW THE TURBINE TO ROTATE AT VERY HIGH SPEED AND DAMAGE THE UNIT)

## OPERATING INSTRUCTIONS

The towrope with the turbine attached should be stored in a neat coil close to the Aqua4gen.

Once under way in deep water the turbine/tow rope can be payed out. It is safer to do this at around 1-2 Knots as the rope will start to turn as soon as it enters the water. The turbine is designed to surface at the following speeds

Standard 115mm turbine blade - 9 Knots Small 90mm turbine blade - 11 knots

Retrieving the turbine/tow rope can be achieved in two ways

1. Slow yacht/boat to 1-2 Knots, then pull in towrope.
2. Make a tack to turn the yacht/boat at 90 Deg. to slow it down and bring along side the turbine/tow rope. When pulling in the towrope it is very important that it is untwisted and coiled neatly ready to use again. Note: If for any reason the turbine surfaces before 9 knots when using the 115mm blades or 11 knots using the 90mm (this may be caused by your particular hull shape of the yacht creating an underwater wash effect) add one or two 25mm propeller shaft anodes to the turbine shaft close to the turbine hub, or increase the length of the towrope.

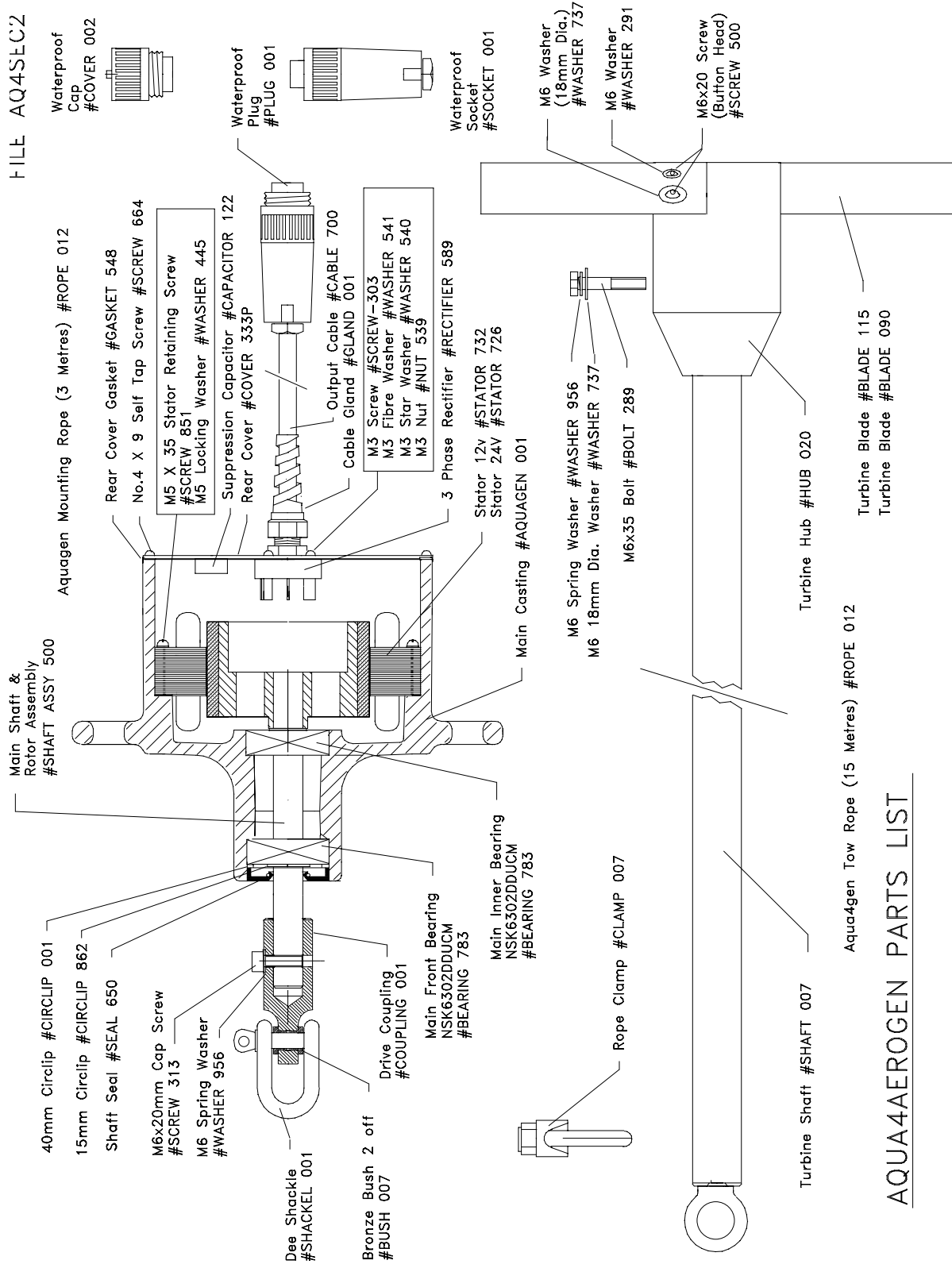
## MAINTENANCE (Aqua4gen water mode)

1. Check drive shackle bronze bushes for wear. Apply a little marine grease to the bronze bushes from time to time. Typical life of the bronze bushes 3,000 – 7,000 nautical miles.
2. Check the tow rope for wear at intervals, particularly the area around the Dee Shackle and Eye bolt on the turbine shaft. By cutting 1 to 2 inches off the rope a new section can be created.
3. Check tightness of the Dee Shackle pin.
4. Check all external electrical connections for tightness and corrosion.
5. Wash down the generator with fresh clean water to remove debris and salt deposits that can build up.



Drive coupling assembly

If you experience a problem with your Aqua4gen contact LVM Products to determine the nature of the problem, LVM Products will send you replacement parts and instructions needed to repair the generator. In the event that the generator is returned for repair/service you will be notified of the cost for carrying out the work and will incur the transport costs.



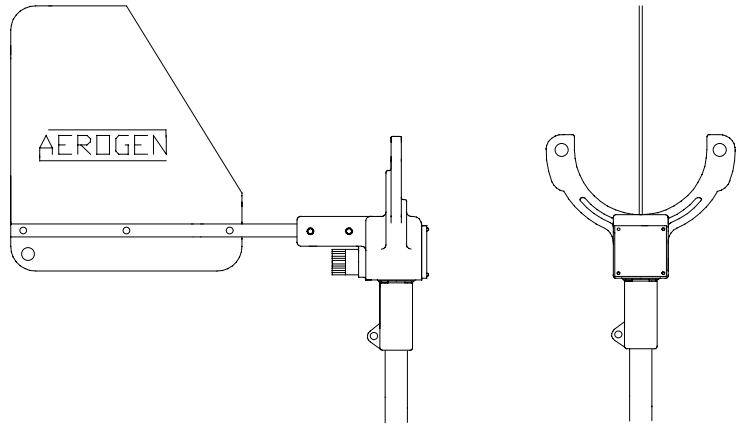
**AQUA4AEROGEN PARTS LIST**

# AQUA4AEROGEN WIND MOUNTING

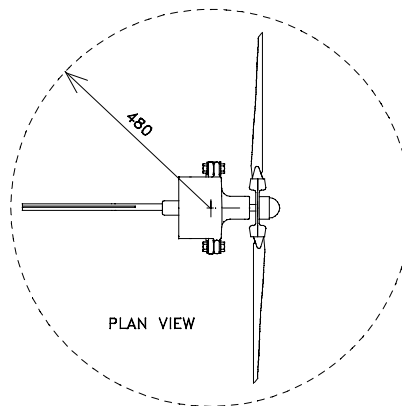
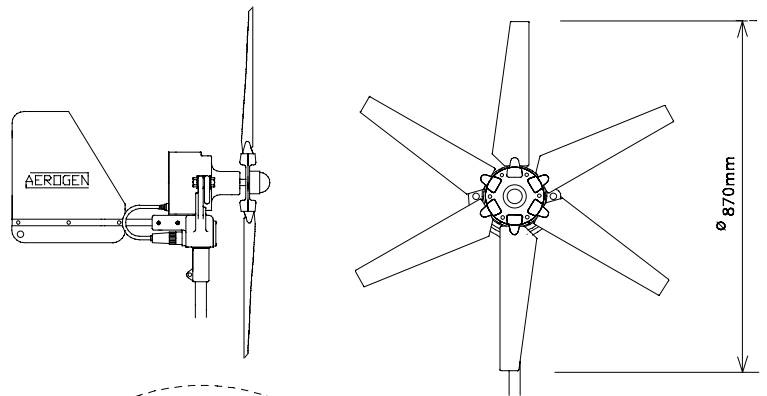
## AQUA4AEROGEN WIND MOUNTING

### PARTS CHECK LIST

- 1 : Aqua4aerogen Wind Mounting
- 1 : Tail Tube
- 1 : Tailfin
- 1 : Fan Hub Bossed
- 1 : Fan Clamp Plate
- 6 : Fan Blades
- 1 : Hub Cover
- 6 : M6 X 25 Stainless Steel Screws
- 6 : M6 Stainless Steel Nyloc Nuts
- 6 : M6 Stainless Steel Washers
- 6 : M6 Black Nut Covers
- 3 : M4 X 25 Stainless Steel Screws
- 3 : M4 Stainless Steel Nuts
- 3 : M4 Stainless Steel Washers
- 1 : Allen Key 4 mm A/F
- 1 : Allen Key 5 mm A/F
- 1 : Allen Key 8mm A/F
- 2 : Push fit connectors (Male) with Covers
- 2 : Push fit connectors (Female) with Covers
- 1 : M6 X 20 Allen Bolt With Spring Washer
- 2 : M10 X 50 Stainless Steel Cap Head Allen Bolts
- 2 : M10 Stainless Steel Wing Nuts
- 4 : M10 Stainless Steel Washers
- 2 : Nylon Washers 30mm OD 15mm ID x 3mm
- 4 : Nylon Washers 30mm OD 10mm ID x 2mm

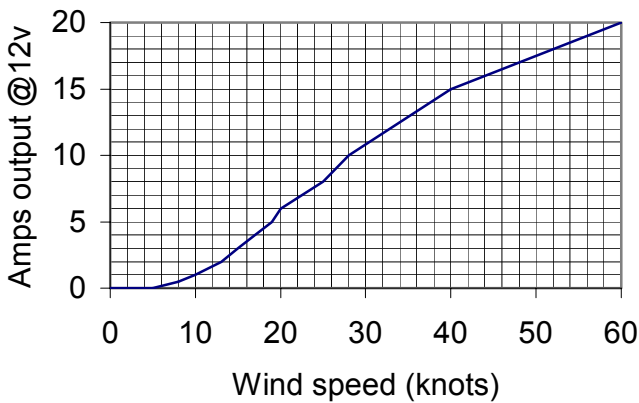


## AQUA4AEROGEN WIND MOUNTING



### Performance

#### Aqua4aerogen in wind mode



Note: Amps output of a 24v model will be half shown above.

# MOUNTING

This Aqua4erogen air mounting is fitted with an aluminium bronze mounting adaptor which is designed to clamp onto a tube diameter of

1" (25.4mm)

1.5" (38mm)

LVM Products manufactures several mounting kits in marine grade stainless steel details of which are included in these instructions.

A minimum turning radius of 480mm should be allowed when selecting a position to install the air mounting for the Aqua4erogen.

**Great care should be taken to site the unit to avoid personal injury from the rotating blades.**

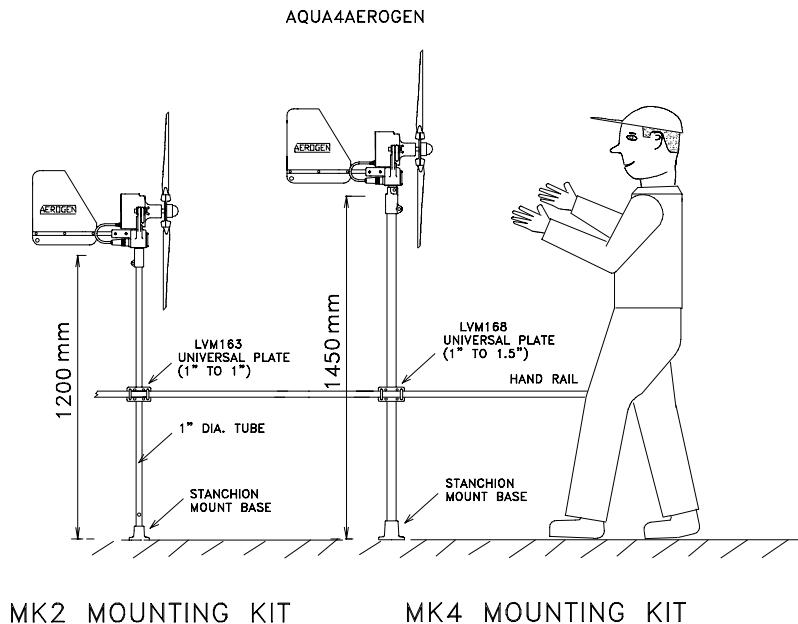
When constructing a mounting system for the Aqua4erogen air mounting, make sure it can withstand the weight of the generator together with the additional wind forces shown in the table opposite. The Aqua4erogen will always produce a very slight magnetic cogging vibration when rotating and an electrical vibration whilst charging. This noise will obviously be greatly amplified if mounted on a very hollow section of a yacht/boat.

Description of wind	Mean velocity in knots	Force Lbs	Force Kg
Gentle breeze	9	0.5	0.3
Moderate breeze	13	1.3	0.6
Fresh breeze	19	2.5	1.5
Strong breeze	24	4.5	2
Moderate gale	30	7	3.2
Fresh gale	37	10.5	4.8
Strong gale	44	15	7
Whole gale	52	20.5	9.5
Storm	60	27	12.5
Hurricane	68	35	16

### RADIO / RADAR / DECCA / SAT. NAV. INTERFERENCE

The Aqua4erogen air mounting should be installed at least 1 metre from any form of aerial to avoid air born interference. The output cable from the Aqua4erogen together with the dump regulator cables, if fitted, should be routed at least 1 Metre from aerial cables. It is most important, particularly on yacht installation, that the negative (-) return cable to the battery is clean and fully tightened. The safety cable fitted around a yacht/boat is tensioned by a bottle screw or turnbuckle and this cable has been known to cause interference. The remedy is to rope tension or use an insulated connector.

DRAWING SHOWING THE COMPARATIVE HEIGHT OF A PERSON (6 foot tall) AGAINST THE AQUA4AEROGEN MOUNTED ON A MK2 AND MK4 MOUNTING KIT.



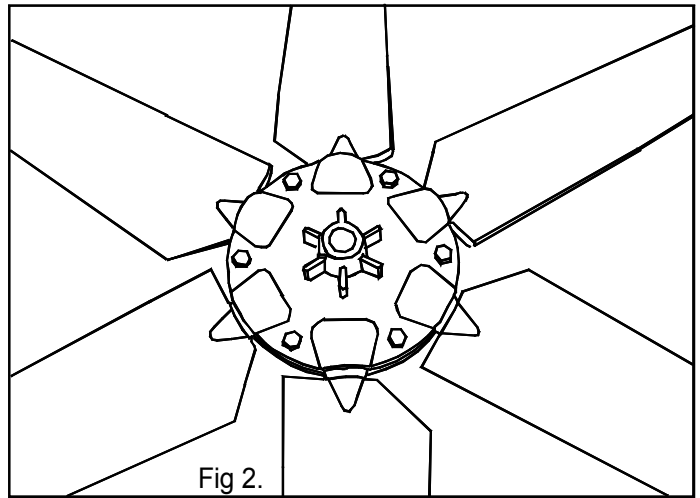
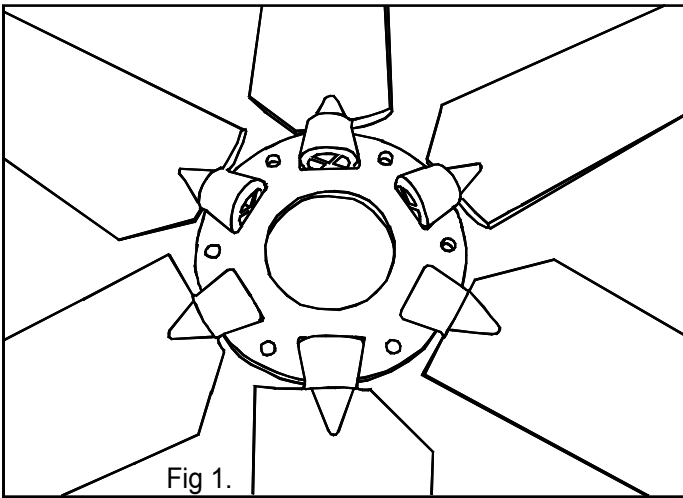
NOTE : THE AQUA4AEROGEN MUST BE FITTED WITH A 1.5 inch ADAPTOR.

# ASSEMBLY

## FAN BLADE ASSEMBLY

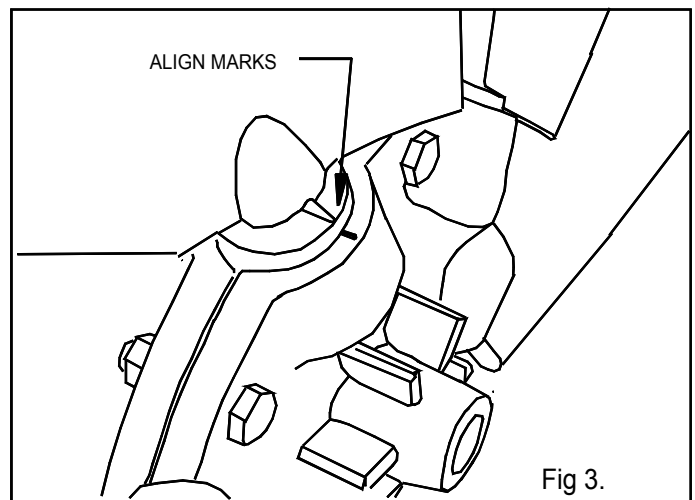
Assemble the fan using the M6 X 25 screws, M6 Nyloc Nuts and M6 Washers. The best way to assemble the fan is to lay the Hub Clamp Plate on a flat surface, blade sockets upwards and then insert the 6 blades concave side (hollow side) upwards. See Fig. 1. Then place the Bossed Hub on top locating the blades in the sockets. Insert the 6 off M6 screws, washers and nuts, and at this stage only tighten the nuts sufficiently to lightly grip the blades. See Fig. 2. Turn each blade until the indicator marks on the blade and hub align; this sets the blade angle. See Fig. 3. Then finally fully tighten the nuts, and push on plastic nut covers.

NOTE: The fan assembly can now be stored ready for use when converting the Aqua4gen to be wind powered.



## TAIL UNIT

Attach the tailfin onto the tail tube using the M4 X 25 long screws, washers, and M4 Nyloc nuts.



## INSTALLATION OF AQUA4AEROGEN WIND MOUNTING

### PLEASE FOLLOW THESE PRECAUTIONS DURING INSTALLATION

- Choose a calm day.
- Have someone available to help during installation.

1. Attach the push - on connectors and covers supplied to one end of your output cable. Observing polarity plug them into the Aqua4gen air mount output connectors. + Positive (Red) - Negative (Black)
2. Thread the output cable carefully through the centre of your mounting tube. If the bottom of the tube is not accessible a hole must be drilled to enable the cable to be brought out. Be sure to leave enough slack in the cable so that if necessary the generator can be removed.

3. Locate the Aqua4aerogen wind mounting on top of your mounting tube, and then fully tighten the M8 clamp bolt nut on the adaptor.
4. The tail assembly can now be inserted into the hole at the bottom of the Aqua4aerogen Wind Mounting ensuring that the tailfin is positioned vertically and tighten the M8 grub screws. The tailfin assembly is generally left permanently in position.

### CONVERTING FROM WATER DRIVEN TO WIND DRIVEN

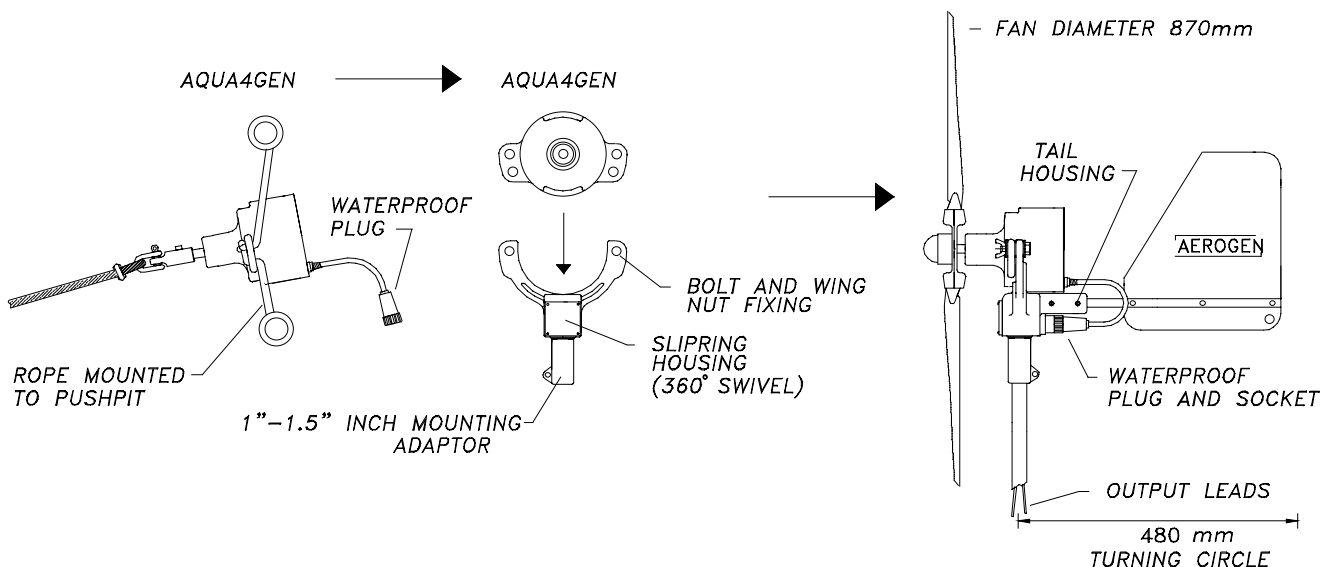
#### PLEASE FOLLOW THESE PRECAUTIONS DURING INSTALLATION

- Choose a calm day.
- If possible have someone available to help during converting.
- Do not install the blade assembly until the Aqua4gen is located and firmly tightened in the wind mounting.

Whilst initially installing the generator, or carrying out future maintenance, it is important that the fan assembly is stationary.

1. Disconnect the cable plug and socket in the Aqua4gen output cable.
2. Screw the waterproof cap onto the inline waterproof socket.
3. Untie Aqua4gen mounting from rail.
4. Remove Drive Coupling from main shaft, using the 5mm A/F Allen key.
5. Fit the Aqua4gen into the Aqua4aerogen Wind Mounting as shown in diagram below.  
Using the 8mm A/F Allen key in the head of the Allen bolt to stop it turning, tighten the wing nuts
6. Remove waterproof cover from Aqua4aerogen Wind Mounting socket and plug in the Aqua4gen output plug.
7. Grease the main shaft of the Aqua4gen and the bore of the fan hub. Slide the fan assembly onto the Aqua4gen main shaft (fan hub boss outwards) align the M6 clearance hole in the fan hub boss with the M6 tapped hole in the main shaft. Fit the M6 spring washer under the head of the M6 x 20 Allen bolt. Insert the bolt through the M6 clearance hole in the fan hub boss and fully tighten it into the main shaft using the Allen key supplied. The black hub cover is then pushed onto the hub boss.

### CONVERTING FROM WATER TO WIND DRIVEN



## **MAINTENANCE (Aqua4aerogen wind mode)**

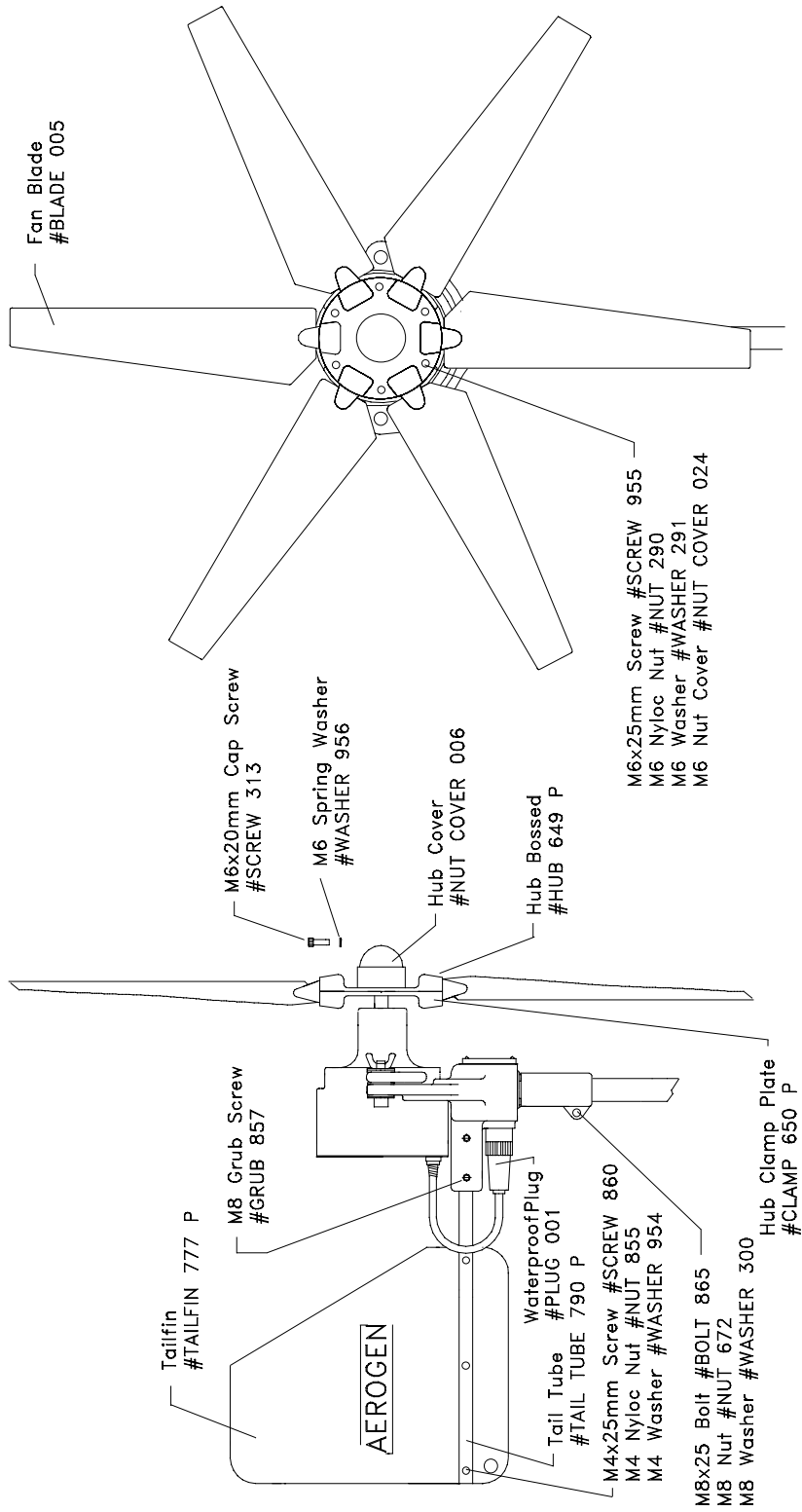
The Aqua4aerogen in wind mode is designed to operate for long periods without needing any maintenance. The life of the generator and its performance will be enhanced if periodic inspection is carried out. For personal safety reasons before carrying out any inspection make sure you stop the generator from rotating.

The following should be checked every 6 months.

- Check blades for damage and replace if necessary. Do not use the generator with damaged or unbalanced blades. This will cause unnecessary wear and possibly damage to the main bearings.
- Check the fan hub assembly for tightness.
- Check the mounting adaptor and your mounting system for tightness.
- Check all external electrical connections for tightness and corrosion.
- Wash down the generator with fresh clean water to remove debris and salt deposits that can build up.

If you experience a problem with your Aqua4aerogen contact LVM Products to determine the nature of the problem, LVM Products will send you replacement parts and instructions needed to repair the generator. In the event that the generator is returned for repair/service you will be notified of the cost for carrying out the work and will incur the transport costs.

AQUA4GEN WIND MODE PARTS LIST



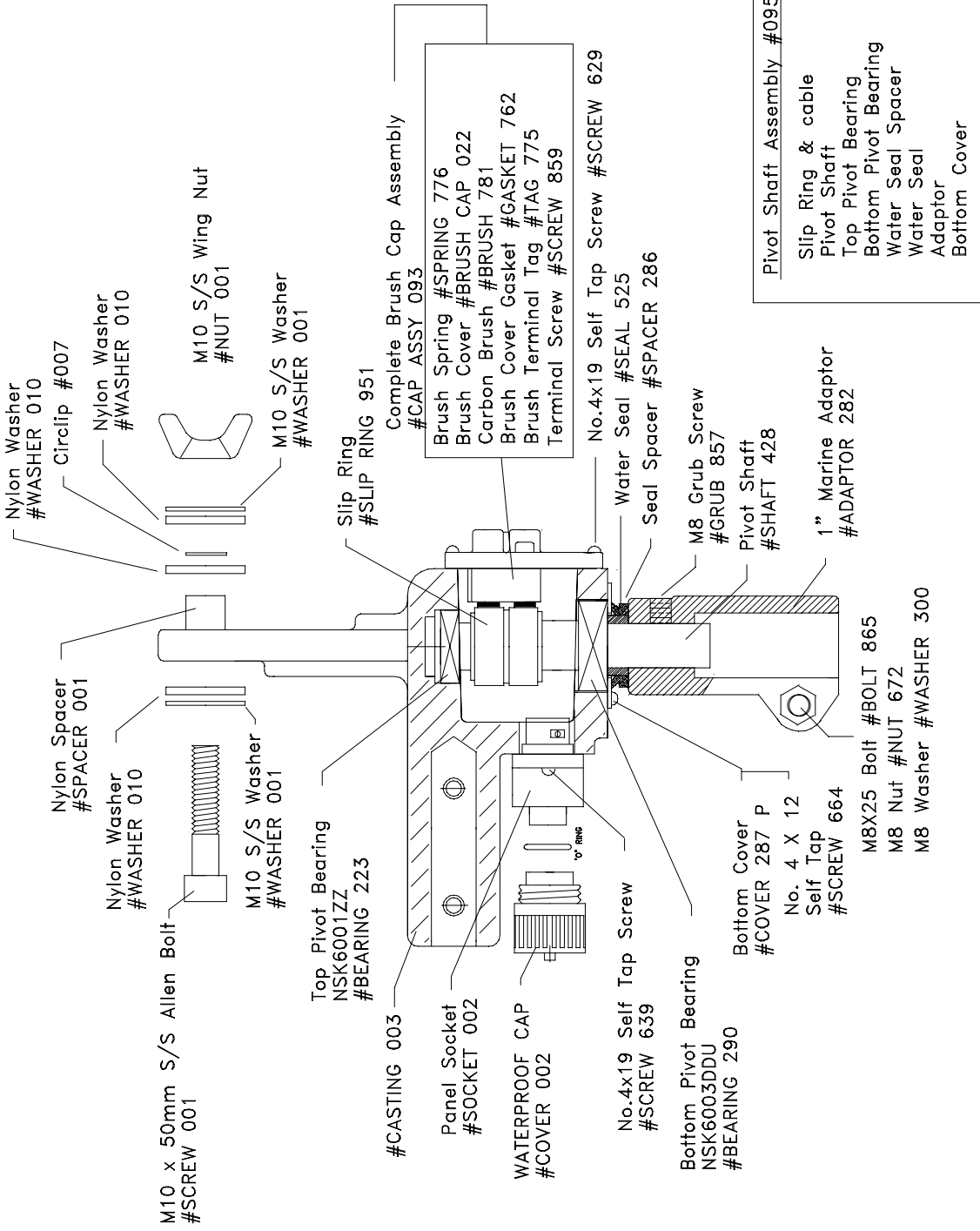
THE BLADES SUPPLIED WITH THE AQUA4AEROGEN ARE A MATCHED SET.

ANY REPLACEMENTS SHOULD BE ORDERED QUOTING PT. NO. BLADE 005 AND THE BLADE WEIGHT WHICH IS SHOWN BELOW. HOWEVER 2 BLADES OF THE SAME WEIGHT (ANY WEIGHT) CAN BE FITTED PROVIDING THEY ARE REPLACED OPPOSITE EACH OTHER. IN AN EMERGENCY FOLLOWING THE BREAKAGE OF ONE BLADE, REMOVE OPPOSITE BLADE AND THE UNIT WILL RUN BALANCED. THE FAN ASSEMBLY WILL RUN WITH 3 OR EVEN 2 BLADES.

BLADE WEIGHT (GRAMS)

# AQUA4AEROGEN WIND MOUNTING PARTS LIST

FILE AQAIRSEC



# TROUBLE SHOOTING

The AQUA4GEN generator unit is designed to give many years of reliable service as it contains really only one moving part and one electronic component; they are the permanent magnet rotor and a 3 phase rectifier.

The only parts that can wear are the main bearing ball races.

The Aqua4aerogen wind mounting contains slip rings, carbon brushes plus a panel mounted plug.

## SIMPLE TEST

A simple test to prove there is an output voltage from the Aqua4gen can be carried out whilst the Aqua4gen is in its working position. Disconnect the Aqua4gen output cable from the battery, or the TB regulator if fitted. With the towrope disconnected turn the main shaft, it should turn freely ( Note : There will always be a slight resistance felt this is the cogging effect of the generator) , then touch the two output leads together (shorting them) the main shaft should now be noticeably more difficult to turn. If this does not happen, check that your extension wire connection from the actual Aqua4gen output cables are not corroded or have become disconnected. Check inline waterproof plug for good tight electrical connections and possible corrosion. If there is a fuse fitted in the output cable check it has not blown.

The following tools and equipment will be needed to carry out tests and repairs to the Aqua4gen

A multimeter which can read 0 - 100 volts DC, measure resistance, have a diode test, and a continuity (buzzer test).

Pozi drive screwdriver.

Circlip pliers.

Soldering iron and solder.

Hammer.

Piece of hardwood, and a brass rod 12mm diameter X 250mm long or similar.

For pivot bearing replacement, a bench vice will be required.

## MEASURING OUTPUT VOLTAGE

If you have a lathe or some other means of turning the main shaft at a known RPM a 12v model produces 0.06v per rev. and a 24v model 0.12v per rev.

If no voltage is present, check that your extension wire connection from the actual generators output cables are not corroded or have become disconnected. If there is a fuse fitted in the output cable check it has not blown. Check output voltage again at the generators actual output cable. If there is still no voltage output, go to the instructions and tests listed under heading NO OUTPUT.

### MEASURING OUTPUT VOLTAGE (Wind mode)

With the Aqua4aerogen in its operating position, disconnect the generators output cable from the battery or the TB regulator if fitted, and attach a multimeter set on 0 - 100 volts dc range to the two output leads.

The following open circuit voltages should be obtained at the wind speeds shown below. It is most important that the wind speed is measured at the same height the wind generator is mounted.

12v Model

6 knots = 12v 10 Knots = 25v 15 knots = 35v 20 knots = 47v

24v Model

6 knots = 24v 10 Knots = 50v 15 knots = 70v 20 knots = 94v

### REDUCED OUTPUT (Water mode)

1. Check turbine blades are not damaged.
2. Check towrope is not kinked and twisted.
3. Check main shaft of Aqua4gen turns freely. Note : There will always be a slight resistance felt this is the cogging effect of the generator.
4. If the output from the Aqua4gen has been connected to the battery the wrong way round (reverse connection) the rectifier will be damaged, but still may give a reduced output. (Replace rectifier).

### REDUCED OUTPUT (Wind mode)

Check blades are set at the correct angle, and the concave side (hollow side) of the blade faces the wind.

The main shaft of the generator should turn freely, however there will always be a slight resistance, which is called the cogging effect. To check the starting torque/cogging effect of the generator is correct Sellotape 2 - 3 pound coins. (20 - 30 grams) on the tip of a blade. Set this blade by turning the fan till it is horizontal, let go of the blade and the fan should just start to turn. If the fan turns ok as described above, then follow instructions under heading NO OUTPUT, with particular attention to the rectifier test. If the fan did not turn as described in the test above, follow the instructions and tests listed

under headings KNOCKING/SCRAPING SOUND ONCE PER REVOLUTION, GENERAL MECHANICAL CONTINUOUS NOISE, and NO OUTPUT.]

### **NO OUTPUT**

1. Using a multimeter check continuity of output extension cable, and connectors.
2. Check fuse.
3. Remove the Aqua4gen from mounting,. Remove the rear cover (6 off screws) and hinge back cover. A component called a rectifier that converts the 3 Phase A/C output voltage of the stator into D.C volts is mounted on the inside of the cover. (Note later models have also suppression capacitors soldered to the rectifier.) Disconnect the 3 push fit connectors (output wires from stator) which are attached to the centre terminals of the rectifier. No need to remember which order or terminal they come from, as they can fit on any of the 3 centre terminals. Using a multimeter set on resistance measurement (ohms) check the resistance in turn of the of 3 output wires (in pairs) from the stator. They should read 1.6 ohms 12v model, 6.5 ohms 24v model.

### **CHECKING A/C OUTPUT VOLTAGE OF STATOR**

Set the multimeter to read A/C volts, attach test leads to the 3 off stator output wires (in pairs) then turn the main shaft of the generator by hand (any direction) small voltage should be indicated on the multimeter. Check the stator and suppression capacitors do not look burnt or overheated. Check tightness of stator retaining screws. If at any time the generators output leads have ever been connected to battery terminals the wrong way round, or the generator has been struck by lightening then the rectifier may have been damaged.

#### **RECTIFIER TEST**

Readings taken of a Good Rectifier.

Set a multimeter to diode test, then check: -

1. Disconnect all connectors from the rectifier.
2. Attach the red test lead from multimeter to the + plus terminal of the rectifier, attach the black test lead to the - negative terminal. RESULT No Reading.
3. Reverse the test leads i.e. attach the red test lead to the - negative terminal of the rectifier then the black test lead to the + plus terminal. RESULT 0.8 - 0.9 volts
4. Connect the test leads to the 3 centre terminals of the rectifier in pairs. RESULT No Reading.

Readings taken of a Faulty Rectifier.

1. Disconnect all connectors from the rectifier.
2. Attach the red test lead from multimeter to the + plus terminal of the rectifier, attach the black test lead to the - negative terminal. RESULT 0 Volts
3. Reverse the test leads ie. attach the red test lead to the - negative terminal of the rectifier then the black test lead to the + plus terminal. RESULT 0 Volts
4. Connect the test leads to the 3 centre terminals of the rectifier in turn in pairs. RESULT 0 Volts

If in doubt about the condition of the rectifier, replace with a new one. Refit the 3 off 3 phase stator output leads to the centre terminals of rectifier.

Set the multimeter to read DC. volts. Attach the red test lead of the multimeter onto the + plus terminal of the rectifier, then the black test lead onto the - negative terminal. Turn the main shaft of the generator by hand (any direction) this should indicate a voltage on the multimeter. Refit Red and Black DC. output leads from the rectifier. Refit rear cover using a new gasket make sure all wires are clear of the rotor.

### **CHECKING SLIPRINGS AND BRUSHES (Aqua4aerogen wind mounting)**

Remove the brush cover assembly (4 screws). Hinge back brush cover assembly leaving the red and black wires attached. Check the condition of the sliprings and clean them if necessary.

Check the spring-loaded carbon brushes are clean and are free to move in the brush holder.

Set a multimeter to continuity check (buzz test).

With the Aqua4gen located in the air mount and the waterproof connectors plugged in, check there is continuity between the top carbon brush and the positive + terminal of the rectifier, then check there is continuity between the bottom carbon brush and the negative terminal of the rectifier.

Check there is continuity between the top slipring and the red output cable of the

Then check there is continuity between the bottom slipring and the black output cable of the Aqua4aerogen wind mounting. If no continuity is found on one or both output leads, check the soldered joint on the slipring. Resolder if necessary.

Set multimeter to read 0-15 volts DC connect test leads of multimeter to the brushes top brush is (Positive +) bottom brush is (Negative -) turn Aqua4gen main shaft by hand in any direction. If a voltage is present then refit brush cover using a new gasket. Attach the test leads of the multimeter to the output wires of the generator, then turn main shaft again to check a voltage is present.

### KNOCKING/SCRAPING SOUND ONCE PER REVOLUTION

Whilst the generator is in it's working position, check that the M6 allen screw which retains the drive coupling assembly to the main shaft is fully tightened.

Remove rear cover and check the condition of the rotor, it may be rubbing on the stator.

Inner main bearing could be worn, check for axial and radial movement. Check the tightness of the 4 off M5 stator retaining screws, this can cause a noise if slightly loose.

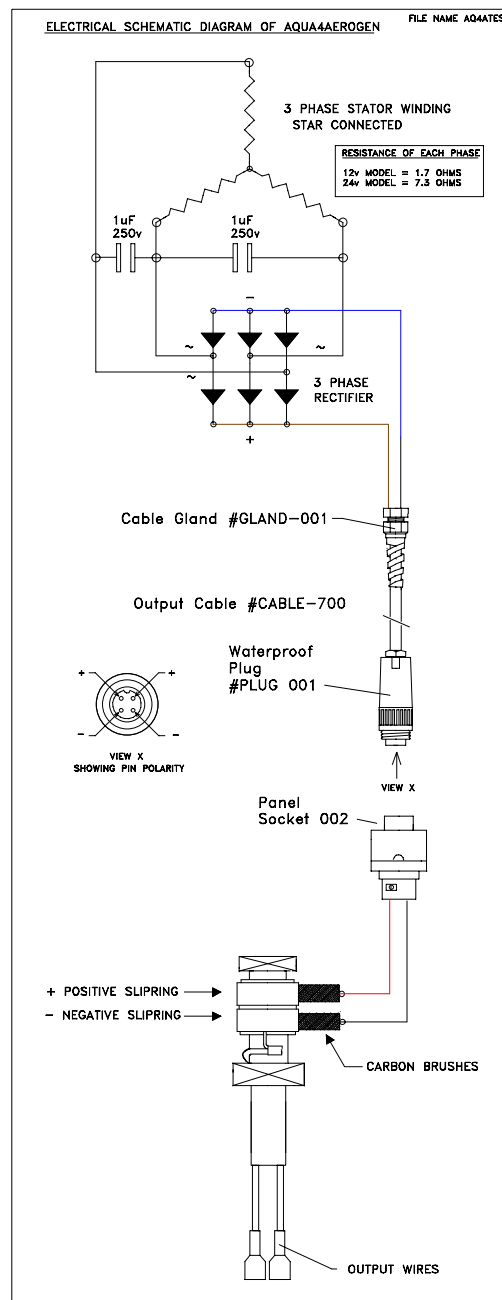
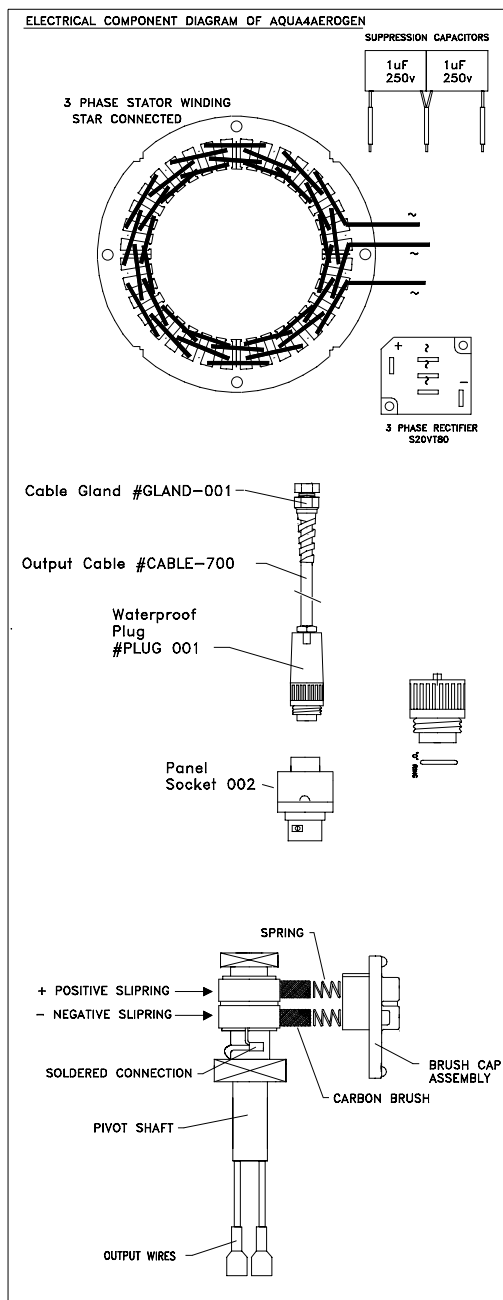
### GENERAL MECHANICAL CONTINUOUS NOISE

Remove the towrope and check axial and radial play in the main front bearing. Remove rear cover and check inner main bearing in the same manner. If large amount of play is found replace main bearings.

Follow instructions listed REPLACING MAIN BEARINGS.

### GENERAL ELECTRICAL VIBRATION NOISE

It is normal for the Aqua4gen to produce a very slight magnetic cogging vibration when rotating, and an electrical vibration whilst charging. This noise will be greatly amplified if the Aqua4gen is mounted on a very hollow section of a yacht/boat.



## INSTRUCTIONS FOR REMOVING AND REPLACING MAIN BEARINGS

Parts required:	2 off - Main bearings	LVM Part No. Bearing 783
	1 off – Main shaft water seal	LVM Part No. Seal 650
	1 off - Rear cover gasket	LVM Part No. Gasket 548
	2 off - Circlips 15mm	LVM Part No. Circlip 862
	6 off - Rear cover retaining screws	LVM Part No. Screw 664
	1 off - Small amount of Loctite 638 in tube.	

Tools required: Hammer, Circlip pliers, Pozi drive screwdriver, Piece of hardwood, and a brass rod 12mm diameter X 250mm long or similar.

1. Disconnect output leads, and remove Aqua4gen from mounting.
2. Remove the main shaft water seal (pierce seal front face with screw driver and lever out.
3. Remove the front 15mm circlip on the main shaft.
4. Remove 6 off self-tapping screws retaining the rear cover.
5. Place a piece of hard wood on a concrete floor. Holding the Aqua4gen with the rear cover held back and main shaft downwards, lift and force downwards the generators main shaft onto the piece of hard wood. This should displace the main shaft inwards. Alternatively the main shaft can be pressed out, or hammered out, but take care not to bruise the end of main shaft.
6. The main shaft/ rotor assembly should now have moved inwards into the main housing.
7. Using a piece of brass rod, or similar, so as not to damage the end of the main shaft - tap the shaft through both the bearings and remove rotor assembly from the rear of the main housing.
8. Having removed the rotor from casting. Check the main shaft for wear, particularly the areas the main bearings are positioned. If the shaft wear is found to be excessive a new shaft will have to be fitted. Contact LVM Products.
9. Remove the large internal circlip which is located in front of the main outer bearing, then using a brass rod and a hammer knock out the main bearings from the casting.
10. Refit new main bearings using a little Loctite Bearing Fit smeared on the O.D. of the bearings.
11. Refit large internal circlip in front of main outer bearing (this circlip acts as a spacer for the water seal)
12. Clean the main shaft, then clean the rotor magnet with sellotape (sticky side) to remove small pieces of steel pickup.
13. Smear a little Loctite Bearing Fit onto the main shaft close to the rotor, and in the bore of the outer main bearing.
14. Insert the main shaft/rotor assembly into the generator main bearings. WARNING! The rotor magnets are very powerful and will quickly draw the assembly into the stator. When the main shaft/rotor assembly is fully inserted check it rotates without rubbing.
15. Smear a little Loctite Bearing Fit on the outer main bearing inner race to shaft. i.e. between the O.D. of the shaft and the I.D. of the inner race. Push the main shaft in and out a little to spread the Loctite between the outer main bearings bore and the main shaft.
16. Fit new 15mm circlip on main shaft.
17. Fit new main shaft water seal (grease well on assembly)
18. Refit rear cover using a new gasket, make sure all internal wiring is clear of the rotor.

# SELECTING THE CORRECT LVM VOLTAGE REGULATOR

The output of the Aqua4aerogen in water or wind mode can be simply connected directly to the terminals of the battery that requires charging, however, if the terminal voltage of the battery is not continually monitored for over voltage (14.2v for 12v batteries) and (28.4v for 24v batteries) the battery can be seriously damaged. Fitting an LVM voltage regulator will protect the battery from becoming over charged.

**TEMPERATURE COMPENSATION** - This additional feature is available on all LVM regulators. If the battery is located in a building where the ambient temperature is always around 20 deg.C then standard regulators can be used. However if you intend to locate a battery where temperatures may go down to freezing and perhaps rise to tropical temperatures then you should install a regulator that is fitted with a temperature compensation circuit. This automatically allows the battery to be charged at a higher voltage as the temperature drops, and a lower voltage if the temperature increases. Simply add (-T) after the LVM Product No. ie. 4TB12 -T.

The regulator suitable for the Aqua4aerogen –

**Twin battery regulator** – LVM product No. 4TB12, 4TB24 - These units are connected between the output of the Aqua4erogen or Solargen module and the battery terminals. They control the actual output voltage of Aqua4aerogen or Solargen by diverting power to a high wattage wire wound dump resistor when their output voltage reaches 14.2v (12v systems) or 28.4 (24v systems). They have two schottky blocking diodes built into the regulator which enables them to monitor and control the charge to two batteries totally independent of each other, therefore making it ideal for separate charging of engine starting and domestic batteries. The battery with the lowest terminal voltage will be charged first, then gradually when both batteries become fully charged the Aqua4aerogen or Solargen modules output is automatically diverted to the dump resistor, this does two things it stops the batteries over charging and keeps the Aqua4aerogen (water and wind mode) always on load.

Note: This regulator draws NO standby current from the battery.

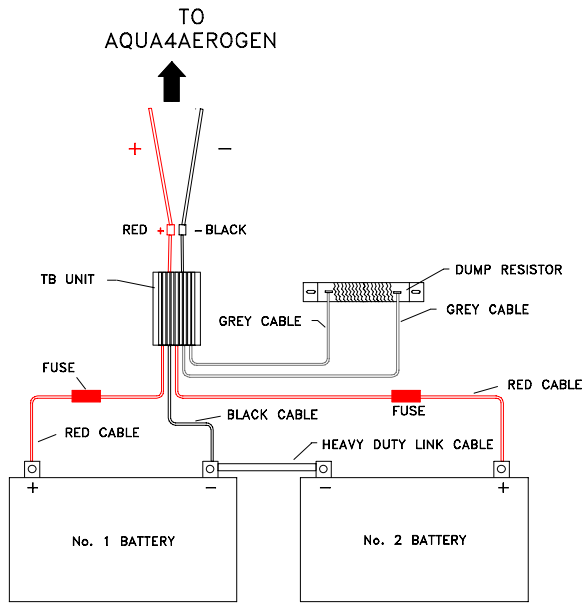
**Also available from LVM Products are Diode Units** – LVM product No. 4DU, 6DU

The 4DU when combined with a 2TB or 4TB regulator enables one additional battery to be charged.  
The 6DU when combined with a 4TB regulator enables two additional batteries to be charged.

The Aqua4aerogen and a Solargen modules output may often be combined, the table below shows the recommended regulator for various systems. Note: Two batteries wired in parallel are classed as one independent battery. Having selected the recommended regulator model from the table simply add the voltage required ie. 4TB12 for a 12v system or 4TB24 for a 24v system. Basic wiring diagram are shown on page 10. If you cannot find your particular system or application within the table or require full wiring diagrams please check our web site [www.lvm-ltd.com](http://www.lvm-ltd.com) or call our sales office who will e-mail, fax or post you copies.

## VOLTAGE REGULATOR TABLE

SYSTEM	Number of independent batteries to be charged			
	1	2	3	4
1 x Aqua4aerogen	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + 5w Solargen panel	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + 10w Solargen panel	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + 17w Solargen panel	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + 25w Solargen panel	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + 25w+10w Solargen panel	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + 25w+25w Solargen panel	4TB	4TB	4TB + 4DU	4TB + 6DU
1 x Aqua4aerogen + up to 60w Solargen panels	4TB	4TB	4TB + 4DU	4TB + 6DU



TWIN BATTERY VOLTAGE REGULATOR WIRING DIAGRAM

CIRCUIT DIAGRAM SHOWING THE 4TB REGULATOR CONTROLLING AN AQUA4AEROGEN AND A SOLAR MODULE

